

INSTALLATION GUIDE BUILT-IN REFRIGERATOR

Read this owner's manual thoroughly before operating the appliance and keep it handy for reference at all times.

ENGLISH

SKSUD2402P / SKSUW2401P



MFL67410830 Rev.00_051821 www.signaturekitchensuite.com (USA) www.signaturekitchensuite.ca (CANADA)

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TABLE OF CONTENTS

3 IMPORTANT SAFETY INSTRUCTIONS

3 WARNING

- 3 Installation
- 3 Electrical Connection

4 CAUTION

4 General

5 INSTALLATION

5 Before Installation

- 5 Choosing the Install Location
- 5 Anti-tip Devices
- 5 Enclosure
- 5 Floor
- 5 Electrical Requirements
- 6 Grounding
- 6 Cutout Dimensions
- 7 Installation Clearances

8 Required Accessories and Tools

- 8 Accessories
- 8 Tools

9 Product Dimensions

- 9 Product Dimensions
- 11 Custom Panel Dimensions

11 A

- 11 Installing the Anti-tip Brackets
- 12 Protecting Edges of Enclosure
- 13 Installing Appliance in Enclosure

14 B

- 14 Aligning and Leveling the Appliance
- 15 Attaching Appliance to Enclosure
- 17 Attaching the Toe Kick Panel

19 C

- 19 Installing Door Panels
- 20 Adjusting Door Panels
- 21 Installing Door Trim
- 25 Reversing the Door
- 26 Attaching the Badge
- 27 Inserting the Link Assembly

IMPORTANT SAFETY INSTRUCTIONS

WARNING

- TIP-OVER HAZARD
 - Use two or more people to move and install the refrigerator. To prevent the refrigerator from tipping over, install anti-tip brackets (provided). Failure to follow the refrigerator installation instructions can result in serious injury or death.
- To reduce the risk of fire, electric shock, or personal injury when using the product, basic safety precautions should be followed, including the following. Read all instructions before using this appliance.

Installation

- These products are not designed to be used as freestanding units. Doing so will result in a risk of tipover, personal injury, and product or property damage.
- Do not install the refrigerator near a gas stove, water heater or other source of ignition that may possibly leak gas. Do not install product in direct sunlight. Install the product in a wellventilated area.
- Ensure that enclosure dimensions allow for sufficient air circulation at the sides and back of the product. Do not block the front air inlet. Failure to follow these instructions may cause product malfunction.
- Enclosure must be constructed of materials which are strong enough to avoid damage during installation and frequent use.
- Cabinet materials must be able to withstand the heat and humidity produced during product operation and use without twisting or deforming.
- Install the product on a firm, level surface that can support the weight of the product without bending. The product must be level both horizontally and vertically.
- Keep children away from area during installation.
- Do not use an extension cord or power strip with this product.
- Do not install the refrigerator in a damp location or where it will be exposed to running water. Deterioration of the insulation on electrical parts may result, causing risk of electric shock.
- Connect to potable water only. Non-potable water can cause health risks.
- If connected to a circuit protected by fuses, use time delay fuse.

Electrical Connection

- · Use a dedicated outlet.
 - Plugging several devices into one outlet may cause a fire.
- Plug in the power plug with the power cord facing downward.
 - Failure to do so could damage the plug or cord, resulting in fire or electric shock.
- When installing or moving the refrigerator, be careful not to roll over or damage the power cord. Do not squeeze or crush the cord or plug when pushing the refrigerator in.
 - Doing so could result in fire or electric shock.
- Do not allow the power cord to be bent, crushed, or damaged. Do not run the power cord under heavy objects like furniture, other appliances, or through high-traffic areas.
 - Doing so may damage the power cord and result in fire or electric shock.
- · Do not extend or modify the length of the power cord.
 - Use only an exact factory replacement part to avoid electrical issues, fire, or electric shock.
- · Turn off the power before cleaning or moving the refrigerator.
 - Failure to do so may cause electric shock or injury.

- Press the POWER button for 3 seconds to turn off the power at display panel.
- Do not pull out the cord or touch the power plug with wet hands.
 - Doing so may cause electric shock or injury.
- · Remove water or dust from the power plug and insert it securely into the wall socket.
 - Dust, water, or a loose connection may cause a fire or electric shock.
- · Do not unplug the refrigerator by pulling on the cord.
 - Doing so may cause electric shock or short circuit resulting in a fire.
- Do not use the power cord or the power plug if it is damaged or if the outlet is damaged.
 - Doing so may cause electric shock or short circuit resulting in a fire.
- · Wait for 5 minutes or longer when reconnecting the plug or turning the power back on.
 - Give the compressor time to cycle before restarting.
- If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.

CAUTION

- Do not stick your hands under the refrigerator.
 - Sharp edges, fans, and wires may cause an injury.
- · Save these instructions for the local inspector's use.
- · Observe all governing codes and ordinances.
- · Installer: Leave these instructions with the consumer.
- · Consumer: Keep these instructions with the owner's manual for future reference.

General

These installation instructions are intended for use by qualified installers. All connections for water, electrical power and grounding must comply with local codes and ordinances and be made by licensed personnel when required. In the absence of a local code:

- In the U.S.A., in accordance with the National Electric Code, ANSI/NFPA70 latest edition/State and Municipal codes and/or local codes.
- In Canada, in accordance with the Canadian Electric Code C22.1 latest edition/Provincial and Municipal codes and/or local codes.

INSTALLATION

Before Installation

WARNING

- Do not store or install the appliance where it will be exposed to:
 - outside weather
 - water damage
 - temperatures under 32°F (0°C)

Choosing the Install Location

Temperature and Humidity

- The appliance should be installed in a dry, well ventilated area.
- The ambient temperature should stay between 55 °F (13 °C) and 110 °F (43 °C), to avoid malfunctions.
- · Do not install product where it will be exposed to direct sunlight or near a heat source, such as an oven or radiator.

Anti-tip Devices

▲ WARNING

- Tip Hazard
 - The appliance is very heavy and may tip over if the door is opened before the appliance is securely installed.
 - Install the supplied anti-tip brackets to prevent the appliance from tipping. The safest method of installing the appliance in a stable position is to use the supplied anti-tip devices.
 - Do not open the appliance door unless it is still on the pallet or the anti-tip brackets are engaged.
- If the enclosure is sturdy enough, attaching the appliance to the upper and side walls of the enclosure may provide additional stability, as long as the enclosure is firmly connected to the back wall. If in doubt, contact an architect or structural engineer.

Enclosure

• The panel above the appliance must be made from a solid material (not MDF) that is at least 5/ 8" (16 mm) thick.

- · The side walls of the cavity or enclosure must be
- The front 4 inches (100 mm) of the interior surface (furniture return) will be visible when doors are open. Make sure this area is finished to at least 4 inches deep.
- Follow the specifications for the installation. enclosure to ensure a trouble free installation.
- Above all, the enclosure cannot be out of square. Use a spirit level or measure the diagonals of the opening to make sure corners are square.
- The appliance is attached at the sides and the top to either the enclosure or to adjacent cabinets. Make sure the enclosure or the adjacent cabinets are securely connected to the floor or wall structures.

Floor

WARNING

- · The floor in the installation area must be firm, level, and rigid for safe installation and best performance.
- Do not install the appliance on a platform or raised structure.
- The structure underneath the appliance must be able to support the weight of the appliace without tilting or flexing.
- For best performance and to avoid leakage, level the appliance.

Electrical Requirements

WARNING

- · Electrical Shock Hazard
 - Plug into a grounded 3 prong outlet.
 - Do not remove ground prong.
 - Do not use an adapter.
 - Do not use an extension cord.
- Failure to follow these instructions can result in death, fire, or electrical shock.
- Follow all state and local codes or NEC.
- The appliance comes with a UL listed 3 wire power supply cord.
- The appliance requires a 3-wire receptacle.

WARNING

The receptacle must be installed by a licensed electrician only.

Grounding

This appliance must be grounded. In the event of a malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for the electric current.



▲ WARNING

· Improper connection of the equipment grounding conductor may result in electric shock. Have the appliance checked by a qualified electrician or service technician if you are in doubt as to whether the appliance has been properly grounded.

NOTE

- Some local regulations may require a separate ground. In such cases, the required ground wire, clamp and screw are available as a separate accessory and must be purchased separately.
- · Never ground the appliance to plastic plumbing lines, gas lines or water pipes.

Cutout Dimensions

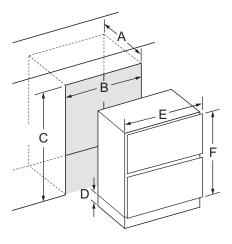


A CAUTION

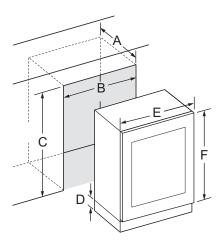
- The Anti-Tip bracket should be firmly fixed to a concrete wall/wood with strength of 15 t or greater, or a wall with equivalent strength. (The structure where the bracket is fixed should be a solid structure that can withstand a force of 70 kgf or greater.)
- Before installing the appliance, be sure to check if the size of built-in furniture is correct. To ensure correct appliance operation, the cut part of the front bottom plate located at the bottom

of the device should be aligned with the center of the device.

SKSUD2402P



SKSUW2401P



-	SKSUD2402P	SKSUW2401P
Α	≥24" (6	10 mm)
В	≥24" (6	10 mm)
С	≥34 1/2" ((876 mm)
D	4" (10	1 mm)
Е	23 11/16"	(602 mm)
F	30 5/16" ((770 mm)

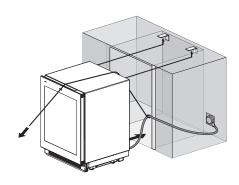
A minimum 4" (101 mm) finished return that matches the cabinet exterior is recommended on all sides and the top of the cutout opening. The shaded area will be visible after installation.

Electrical

- A 115 V, 60 Hz, 15 amp power supply is required. An individual, properly grounded branch circuit or circuit breaker is recommended. Install a properly grounded 3-prong electrical receptacle recessed into the back wall. Electrical must be located on rear wall as shown.
- When installing a single product, use a single outlet.

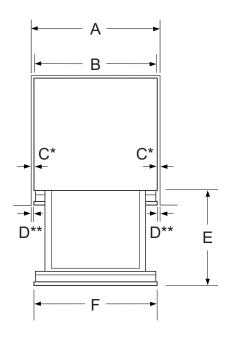
NOTE

 GFCI (ground fault circuit interrupter) is not recommended.



Installation Clearances

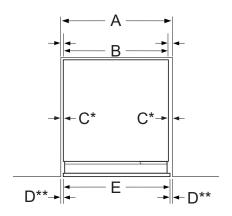
Model: SKSUD2402P



^{*} Side clearance at cabinet

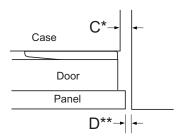
-	Dimensions and Clearances
Α	≥24" (610 mm)
В	23 7/16" (595 mm)
С	5/16" (7.5 mm) min.
D	3/16" (4 mm)
E	18" (457 mm) with panel
F	23 11/16" (602 mm) with panel

Model: SKSUW2401P

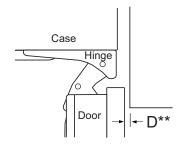


- * Right hand hinge installation shown. When reversing the door, the hinge and handle side clearances also reverse.
- ** Side clearance at front panel

Top View (Door Closed)

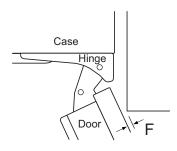


Top View (Door Open 90°)



^{**} Side clearance at front panel

Top View (Door Open 115°)



-	Dimensions and Clearances
А	≥24" (610 mm)
В	23 7/16" (595 mm)
С	Handle Side 1/8" (2.5 mm) min. Hinge Side 1/2" (12.5 mm) min.
D	3/16" (4 mm)
Е	23 11/16" (602 mm) with panel
F	1/4" (6.5 mm)

NOTE

- · Door Swing Clearances
 - The installation must allow for clearances to adjacent walls or cabinets. This wine refrigerator is equipped with a 2-position door stop. The factory-set 115° door swing can be adjusted to 90° if clearance to adjacent cabinets or walls is restricted.
- · Door Handle Clearances
 - The Door Handle depth must be added to the dimension noted to determine the total clearances required from adjacent cabinets or walls. This clearance will vary depending on the custom handle used. When using the Stainless Steel Door Panel Kit w/ Stainless Steel Handle, the door handle clearance with door open 115° is TBD

Required Accessories and Tools

Accessories

Supplied Accessories

- · Installation instructions
- · Operating instructions
- · Installation kit

Screw	Size	Am oun t	Ant i- Tip	Encl osu re	Doo r pan el
AType	H5XL45	6	6	0	0
«uu(⊕ B Type	D4XL14	10	6	4	0
C-1 Type	D4XL6	4	0	4	0
<pre><-mm() C-2 Type</pre>	D4XL12	12	0	0	12

NOTE

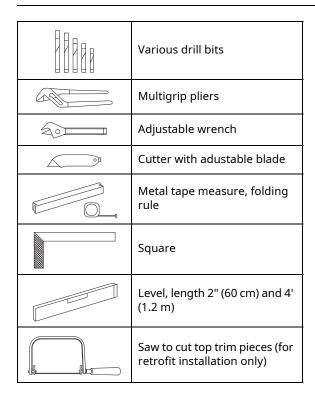
 In addition to the quantity required for installing the appliance, spare screws may be provided.

Other

- · Dolly, hand truck
- Hammer drill for drilling holes in wall or floor.
- Drill bits in various sizes and suitable for materials
- · Wood screws in different sizes
- Thin plywood sheet, particle board or cardboard to protect the floor from damage
- Suitable material for covering and protecting furniture (e.g. protective sheets)
- Adhesive tape

Tools

	Cordiess screwdriver
O = -	Torx bit T20, T30 and magnetic holder
	Torx screwdriver T20, T30
*	6/16" (10 mm) hex nut driver



Product Dimensions

The following installation instructions describe the installation steps for various appliance types.

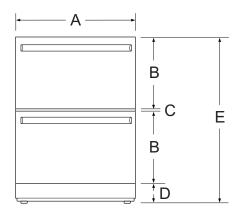
The diagrams may be a general representation of your appliance.

Particular reference is made to special installation steps for individual appliance types.

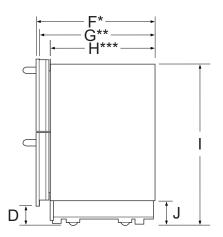
Product Dimensions

Model: SKSUD2402P

Front View



· Side View

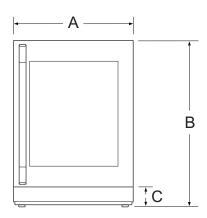


- * Depth with 3/4" (19 mm) drawer panel
- ** Depth with drawers (no panel)
- *** Unit depth without drawers

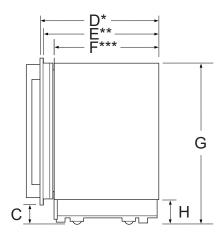
-	Dimensions
А	23 11/16" (602 mm) with panel 23 7/16" (595 mm) without panel
В	15" (381 mm)
С	1/4" (7 mm)
D	4" (101 mm)
E	34 1/4" (870 mm) min. 34 5/8" (880 mm) max.
F	23 1/4" (590 mm)
G	22 1/2" (571 mm)
Н	20 1/2" (520 mm)
I	33 3/16" (843 mm) min. 33 9/16" (853 mm) max.
J	5" (128 mm)

Model: SKSUW2401P

• Front View



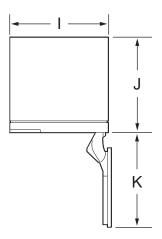
· Side View



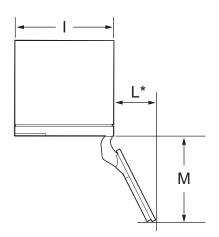
- * Depth with 3/4" (19 mm) drawer panel
- ** Depth with door (no panel)
- *** Unit depth without door

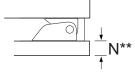
-	Dimensions
А	23 11/16" (602 mm) with panel
В	34 1/4" (870 mm) min. 34 5/8" (880 mm) max.
С	4" (101 mm)
D	23 5/8" (600 mm)
E	22 7/8" (581 mm)
F	20 7/8" (530 mm)
G	33 3/16" (843 mm) min. 33 9/16" (853 mm) max.
Н	5" (128 mm)

• Top View (Door Open 90°)



• Top View (Door Open 115°)





- * Door handle must be added to this dimension.
- ** Varies depending on the thickness of the custom cabinet panel. The door panels in the optional Signature Kitchen Suite stainless steel door panel kit are 3/4" (19 mm) thick.

-	Dimensions
I	23 7/16" (595 mm)
J	20 7/8" (530 mm)
K	26 1/8" (663 mm)
L	10 1/2" (266 mm)
М	24 3/8" (620 mm)

-	Dimensions
N	3/4" (19 mm)

NOTE

- This unit is designed to be customized with a decorative panel. A field-installed custom door panel or an optional Stainless Steel Panel Kit is required.
- For Custom Panels: Use templates provided with units to pre-drill holes for mounting panel brackets (provided with unit). Adjustment screws and instructionsalso provided with units.
- · Optional accessories

SKSUK240DS - Stainless Steel Panel and Handle Kit for 24-inch Undercounter **Drawer Refrigerator**

This unit can be installed with an optional Stainless Steel Panel Kit. Kit includes two drawer panels and two handles.

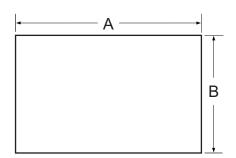
SKSUK240WS - Stainless Steel Panel and Handle Kit for 24-inch Undercounter Wine Refrigerator

This unit can be installed with an optional Stainless Steel Panel Kit. Kit includes door panel and handle.

Custom Panel Dimensions

3/4" (19 mm) Custom panel dimensions – Flush installation

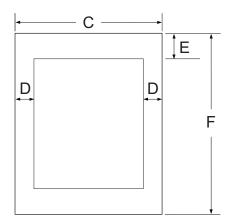
 24-inch undercounter convertible drawer refrigerator



-	Dimensions
А	23 11/16" (602 mm)
В	15" (381 mm)

NOTE

- The custom panel dimensions are same for the Upper and Lower drawers.
- · 24-inch built-in undercounter wine refrigerator



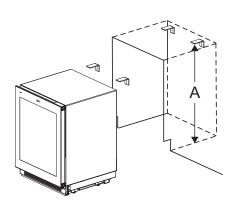
-	Dimensions
С	23 1/16" (602 mm)
D	3 11/32" (84.9 mm)
E	4 15/16" (124.9 mm)
F	30 1/3" (769 mm)

Installing the Anti-tip Brackets

WARNING

- To avoid injury or damage, check for electrical wires or plumbing in walls before drilling or installing screws.
- The Anti –Tip bracket should be firmly fixed to a concrete wall/wood with strength of 15 t or greater, or a wall with equivalent strength. (The structure where the bracket is fixed should be a solid structure that can withstand a force of 70 kgf or greater.)

Install the anti-tip brackets at the rear of the enclosure, locating the brackets based on stud locations and product and enclosure dimensions.



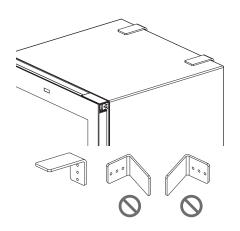


Anti-Tip Bracket x 2

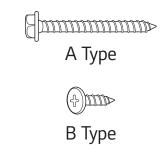
-	Dimensions
А	33 3/16" (843 mm) min. 33 9/16" (853 mm) max.
В	2 3/8" (60 mm)
С	3 3/4" (90 mm)

NOTE

 Brackets must be attached as shown below. The brackets could fail to prevent tipover of the unit if installed in an alternate orientation.

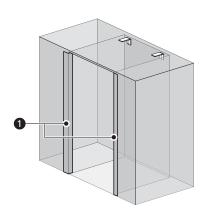


 Use A type or B type screw. (Recommended: Concrete wall → A Type, Wood wall → B Type)



Protecting Edges of Enclosure

To protect the front edges of the enclosure, tape thin cardboard or some other protective material around the edges.



Protection sheet

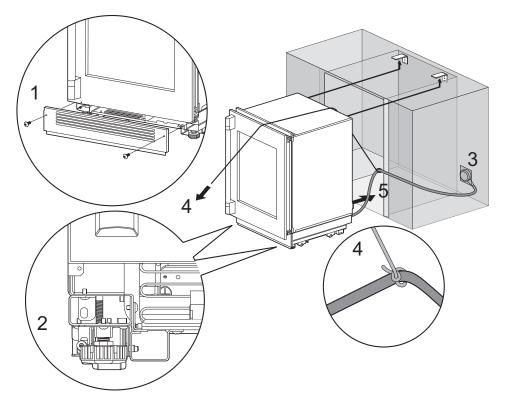
Installing Appliance in Enclosure

WARNING

• Use 2 or more people when installing the appliance. Take care when moving the appliance. It is very heavy and prone to tipping when not secured.

CAUTION

- Take care to avoid damaging the water line or power cord when moving the appliance into the enclosure.
- · Before moving the unit into position, secure the door/drawers closed and protect any finished flooring.
- Use an appliance dolly to move the unit near the opening.
- The front leveling legs are extended below the front rollers to improve stability during placement. Once the unit is placed in front of the opening, completely retract the front leveling legs to allow the unit to be rolled into position. Front and rear leveling legs can be adjusted from the front once the unit is positioned.
- If the unit has been on its back or side, it must stand upright for a minimum of 24 hours before turning on the power.
- After the appliance is rolled into position, verify that the anti-tip brackets are properly engaged.



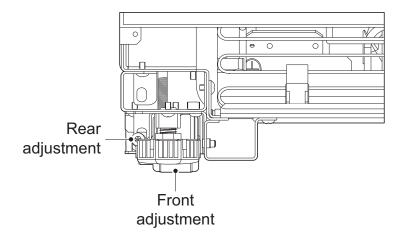
- Remove the base panel.
- 2 Retract the leveling legs so the appliance can be wheeled forward.
- 3 Plug the power cord into the outlet.

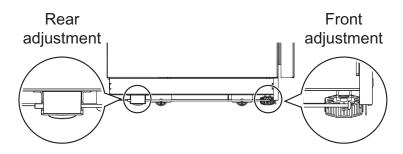
- Tie a long string around the middle of the power cord. Feed the string over the top of the appliance, pull it until the power cord is held high off the ground, then tape the string to the front of the appliance to hold the power cord off the ground. Do not pinch or strain the power cord. Make sure it is still plugged in.
- **5** Carefully move the appliance into the enclosure, making sure not to pinch the power cord or water line under or behind the appliance.
- **6** Remove the edge protection on the enclosure.

В

Aligning and Leveling the Appliance

- · Depth Adjustment
 - Adjust the depth of the unit in the enclosure so the door panels will fit flush with the surrounding cabinetry. Use the gauge tool provided for a precise fit.
- Height Adjustment
 - The front and rear leveling legs can both be adjusted from the front.





- Leveling
 - Once the appliance is aligned properly in the enclosure, level it using the front and rear leveling legs.
 - 1 Use a Phillips screwdriver and wrench to extend the front and rear leveling legs until they are in firm contact with the floor.



- 2 Turn the screws as shown above to raise the appliance. Turn the screws in the opposite direction to lower the appliance.
- 3 Make sure the weight of the refrigerator is carried on the legs, not the wheels.
- 4 Use a smartphone leveling app or place a carpenter's level on the top and sides of the appliance to check that it is level and plumb. Or use the provided gauge tool to measure the distance of the bottom edge of the appliance from the floor at the front corners.

WARNING

• To reduce the possibility of the unit tipping forward, the front leveling legs must be in contact with the floor.

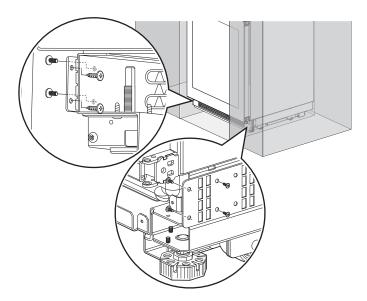
▲ CAUTION

- If using a power drill, use the lowest torque setting.
- Leave at least 3/8 inch (10 mm) between the top front of the appliance and the top of the enclosure to fit the top filler strip.
- Do not exceed 20 inch-pounds (2.25 Nm) of torque.
- 20 revolutions equal 1/16" (2 mm) of height adjustment.

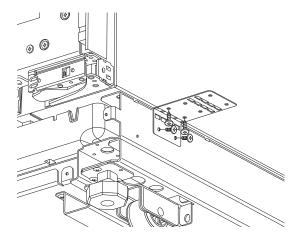
Attaching Appliance to Enclosure

• Tighten the side fixing bracket to the bottom left and right sides of the cabinet using the B type and C-1 type screws.

• Use the B type screw for fixing the bracket to the cabinet and use the C-1 type screw for attaching the bracket to the appliance.

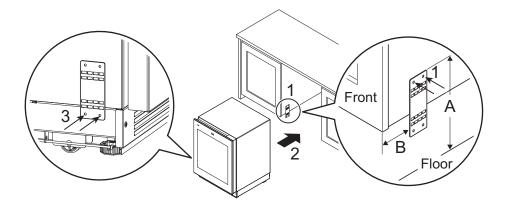


• If there is no space for tightening the screw at the baseboard space on the side, fix the bracket to the bottom of the adjoining cabinet.



- If the fixing bracket is fixed to the cabinet first:
 - **1** Fix the bracket to the cabinet using the B type screw.
 - **2** Insert the appliance, level the appliance with the adjoining cabinet, and fix the appliance by loosening the front and rear legs.

3 After fixing the appliance, fix the bracket to the refrigerator using the C-1 type screw.

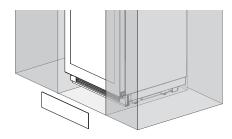


-	Dimensions
A	6 11/16" (170 mm)
В	5 5/16" (135 mm)

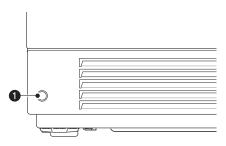
Attaching the Toe Kick Panel

▲ CAUTION

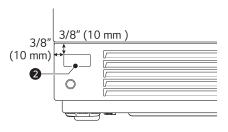
• Do not close the air vent in the bottom cover of the appliance.



Fix and tighten the bottom cover of the appliance to the appliance using the screw **1**.



Attach the smart diagnosis label 2 in the pictured position.

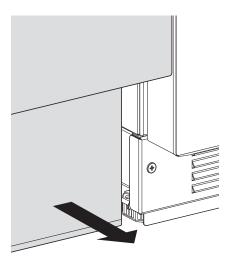


NOTE

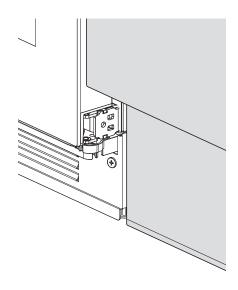
- The Wi-Fi transmission and reception unit is located on the baseboard unit, so the reception rate may be degraded in accordance with the material of the baseboard.
- Finishing the baseboard installation
 - If the position (depth from the front) of the cabinet baseboard is different from the position of the appliance baseboard, adjust the cabinet baseboard so that it is aligned with the position of the appliance baseboard.

NOTE

- Before adjusting the baseboard
 - Pull the cabinet baseboard forward and align it with the refrigerator baseboard.



- After adjusting the baseboard

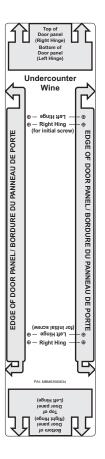


C

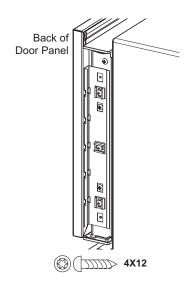
Installing Door Panels

The door panel should be installed first, followed by the upper then lower drawer panel, if needed.

- 1 Place the door panel face down on a protected surface.
- **2** Locate the correct side of the door panel template for your product and position the template flush with the top and left sides of the panel.
- **3** Use the template to mark the correct screw locations on the back of the panel.
- 4 Slide the template to the right so it is flush with the top and right sides of the panel.
- **5** Use the template to mark the correct screw locations on the back of the panel.
- On refrigerator/freezer columns, begin inserting a $\#8 \times 1/2$ " screw into the fifth hole from the top on each side. On wine columns, use the third hole from the top. Stop when the screws are 3/16" (4 mm) proud of the panel. These will be the support screws during the panel installation.
- 7 Insert the support screws in the slotted holes on the appliance door mounting brackets so that the panel is hanging on the door.







Mounting door panel

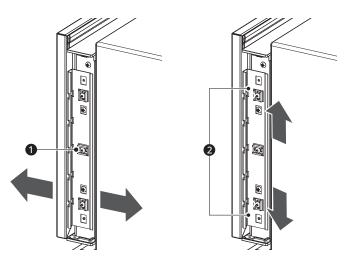
CAUTION

Beware of pinch points when installing door panels or opening and closing doors.

Adjusting Door Panels

Fine adjustments can now be made to align the door panels.

- 1 To adjust the door panel horizontally, slide the panel support screws left or right in the slotted holes as desired. Have an assistant hold the panel in place while you tighten the support screws and insert and tighten all remaining mounting screws.
- 2 To adjust the door panel vertically or back and forward, loosen the screws in the appliance door bracket. Move the plastic rails to make adjustments as desired. Have an assistant hold the bracket in place while you tighten all the bracket screws.



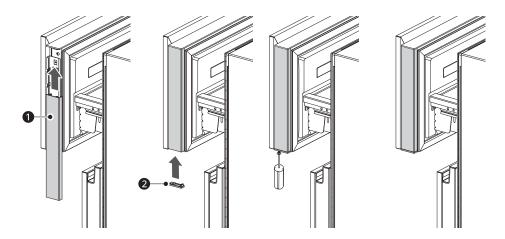
In and out plastic rail

2 Up and down plastic rail

Installing Door Trim

Model: SKSUD2402P

- After panels have been adjusted, install the decorative side trim on the doors.
- After installing the door trim first, tighten the cover using the provided screws.



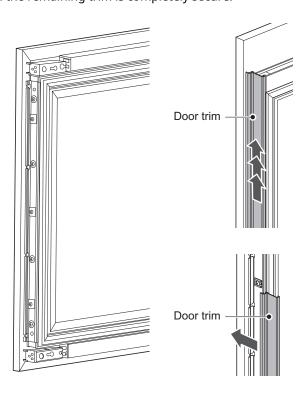
1 Door trim

2 Cover

Model: SKSUW2401P

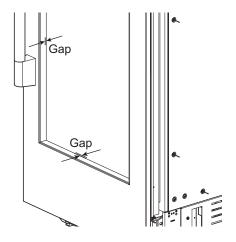
• After panels have been adjusted, install the decorative side trim on the doors.

• To install, start at the middle and align the trim with the front and rear flanges on the bracket, then snap into place by pushing the trim toward the back of the panel. Once the middle is secure, continue the installation upward until the remaining trim is completely secure.



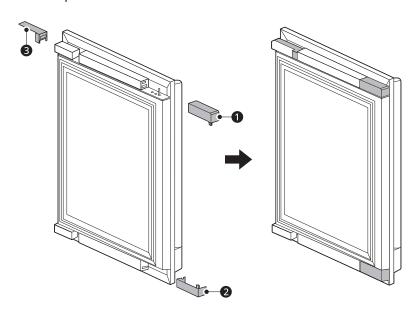
NOTE

• When adjusting the wine door panel, there will be a small gap between the surface of the glass door and the plastic panel flange. This is normal.



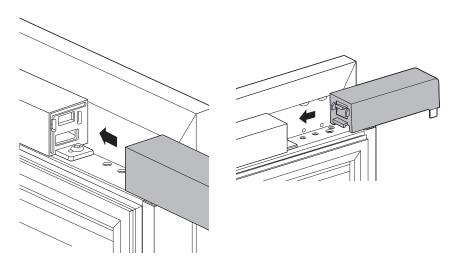
Installing the upper and lower door trim (finish) for the Wine Model Doors

- Installing the right hinge
 - Insert trim (finish) 1 and 3 on the left and right side of the upper cap décor and trim (finish) 2 on the left side of the lower cap décor and secure it.

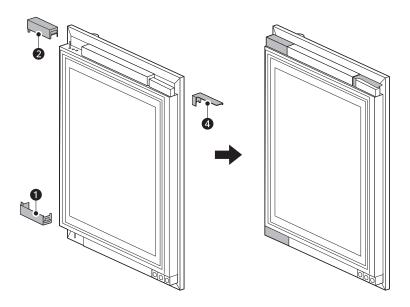


NOTE

• Insertion direction for trim



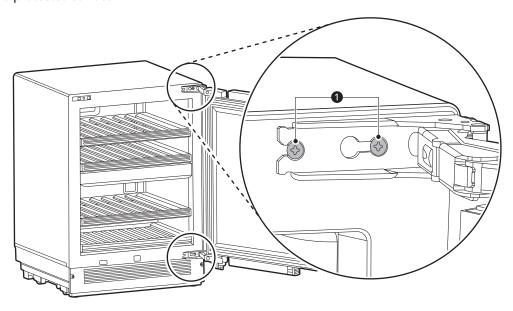
- Installing the left hinge
 - Insert trim (finish) ② and ④ on the left and right side of the upper cap décor and trim (finish) ① on the right side of the lower cap décor and secure it.



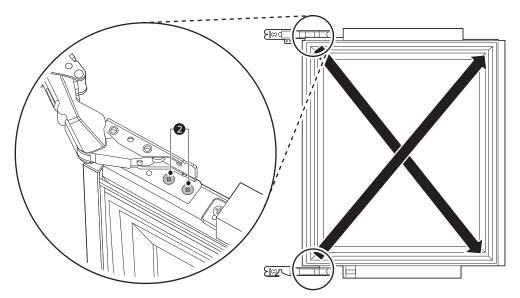
Trim ①	Trim 2	Trim 8	Trim 4

Reversing the Door

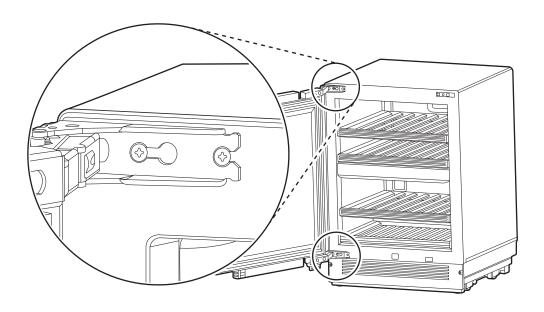
Remove the 2 mounting bolts 1 at the top and bottom of the door. Remove the door and lay it aside on a protected surface.



On the door, remove 2 bolts **2** from the top hinge and install the hinge on the opposite side at the bottom of the door. On the door, remove 2 bolts 2 from the Bottom hinge and install the hinge on the opposite side at the top of the door.

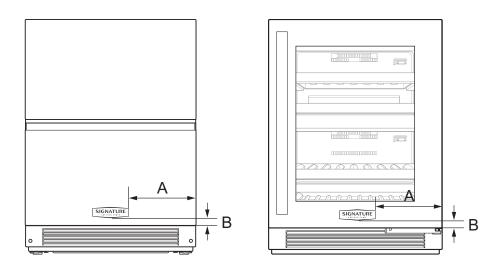


3 Insert 2 bolts 3 at the top and bottom of the door to reattach the door.



Attaching the Badge

Attach the following badge to a position which is $1\,2/5$ " (35 mm) away from the bottom of the bottom door panel and $9\,4/5$ " (251 mm) away from the right side horizontally.

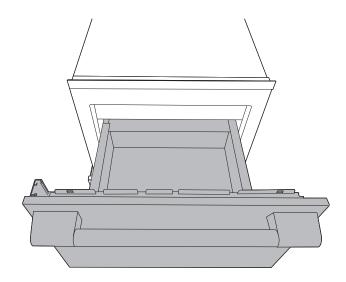


-	Dimensions
А	9 4/5" (251 mm)
В	1 2/5" (35 mm)

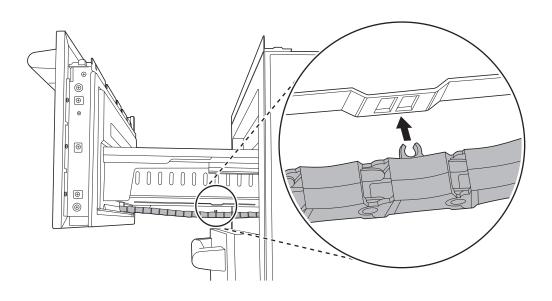
Inserting the Link Assembly

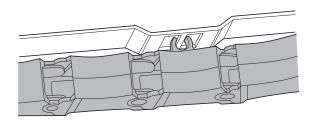
Model: SKSUD2402P

1 After installation, open the upper drawer and check that the link assembly at the bottom of the drawer is inserted.



If the link assembly is not inserted, insert it at the bottom of the drawer.







Customer Information Center

For inquires or comments, call;

1-855-790-6655 USA, Consumer User

1-888-289-2802 CANADA, Consumer User